

Work Order ID 56286

February 17, 2010 2:24:20 PM

Page 1

Item ID: D3155-3

Accept

Revision ID:

Item Name: Bushing

Start Date: 2/17/10 Start Qty: 12.00

Required Date: 2/24/10 Req'd Qty: 12.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *PT*

Date: *10-2-17* Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3155

Rev D

101

0.00

Lathe Conv

Memo

0.00

Conventional Lathe

SA 10/02/29

12 *✓*

110

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

SA 10/02/29

12 *✓*

120

QC8- Inspect parts - second check

0.00

QC

Memo

0.00

Quality Control

B.A 10/03/01

12 *✓*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 56286

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Page 2

Item ID: D3155-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Bushing

Start Date: 2/17/10 Start Qty: 12.00

Cust Item ID:

Required Date: 2/24/10 Req'd Qty: 12.00

Customer:

Reference:

Run Start

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 39

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

6/14/3/-1

(12)

10/03/03

ME
10-3-1

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Picklist Print

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Page 1

Work Order ID: 56286



Parent Item: D3155-3



Parent Item Name: Bushing

Start Date: 2/17/10

Required Date: 2/24/10

Comments: IPP A 02.05.27 New Issue NG

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
SS-812-20		Purchased	No				Each	6.0000	2.4000			



Bushing

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

101102

6

3 SA 10/02/29

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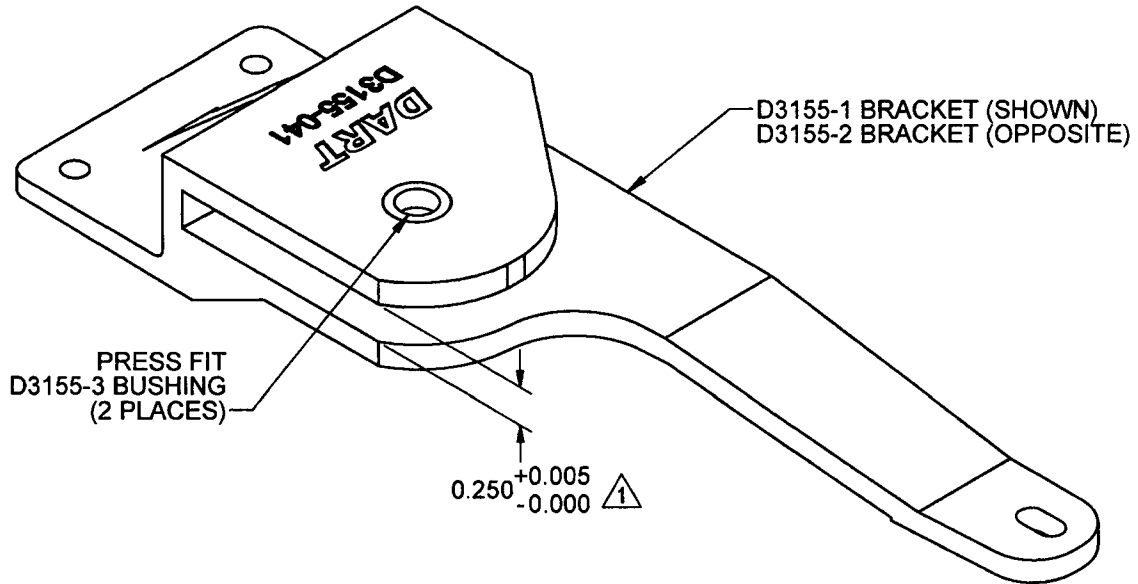
NOTE: Date & initial all entries



DESIGN #	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED #	DRAWING NO. D3155	REV. D SHEET 1 OF 3
DATE 07.01.18	TITLE BRACKET ASSEMBLY		SCALE 1:1
REV	DATE	DESCRIPTION	
A	02.04.24	NEW ISSUE	
B	03.02.28	AS MANUFACTURED	
C	04.10.06	5.455 WAS 5.550	
D	07.01.18	ON D3155-1/-2, 0.699 DIM WAS REMOVED; 0.887 WAS 0.882; 3.150 WAS 3.148; ADD 0.250 DIM +0.005/-0.000	

RELEASED

07.01.18



D3155-041 BRACKET ASSEMBLY
(SHOWN, REPLACE PREMIER P/N B30-23000-11)
D3155-042 BRACKET ASSEMBLY
(OPPOSITE, REPLACES PREMIER P/N B30-23000-12)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 56288

QTY -041	QTY -042	P/N	DESCRIPTION
X		D3155-041	BRACKET ASSEMBLY
	X	D3155-042	BRACKET ASSEMBLY
1		D3155-1	BRACKET
	1	D3155-2	BRACKET
2	2	D3155-3	BUSHING

NOTE:

⚠ MAINTAIN THE $0.250^{+0.005}_{-0.000}$ DIMENSION AFTER PRESS FITTING THE BUSHING.

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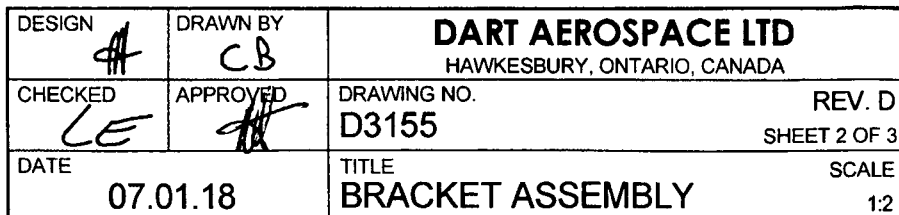
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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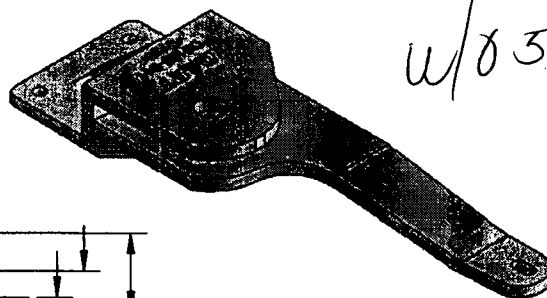
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07.06.04



D3155-1 BRACKET

(SHOWN, REPLACES PREMIER P/N B30-23000-153)
OR **D3155-2 BRACKET**
(OPPOSITE, REPLACES PREMIER P/N B30-23000-154)

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Dart Aerospace Ltd

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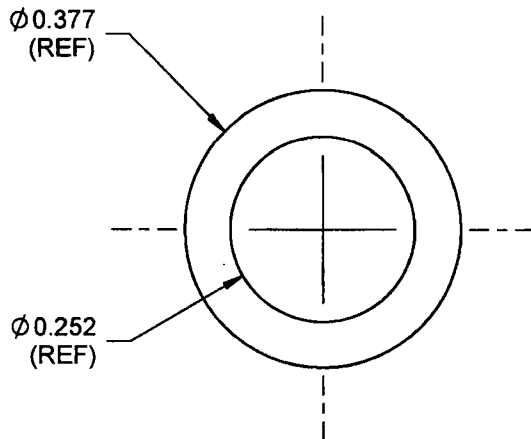
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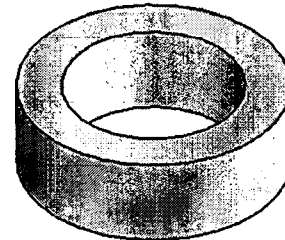
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DESIGN <i>[Signature]</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3155	REV. D SHEET 3 OF 3
DATE 07.01.18		TITLE BRACKET ASSEMBLY	SCALE 4:1

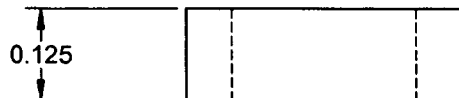


W/O 56286



RELEASED

07.06.04 *[Signature]*



D3155-3 BUSHING

NOTES:

- 1) MATERIAL: MAKE FROM SBS-3-3 (SOLID BAR) OR SS-812-20 (TUBING)
POSSIBLE SUPPLIER: SYMMCO
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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